

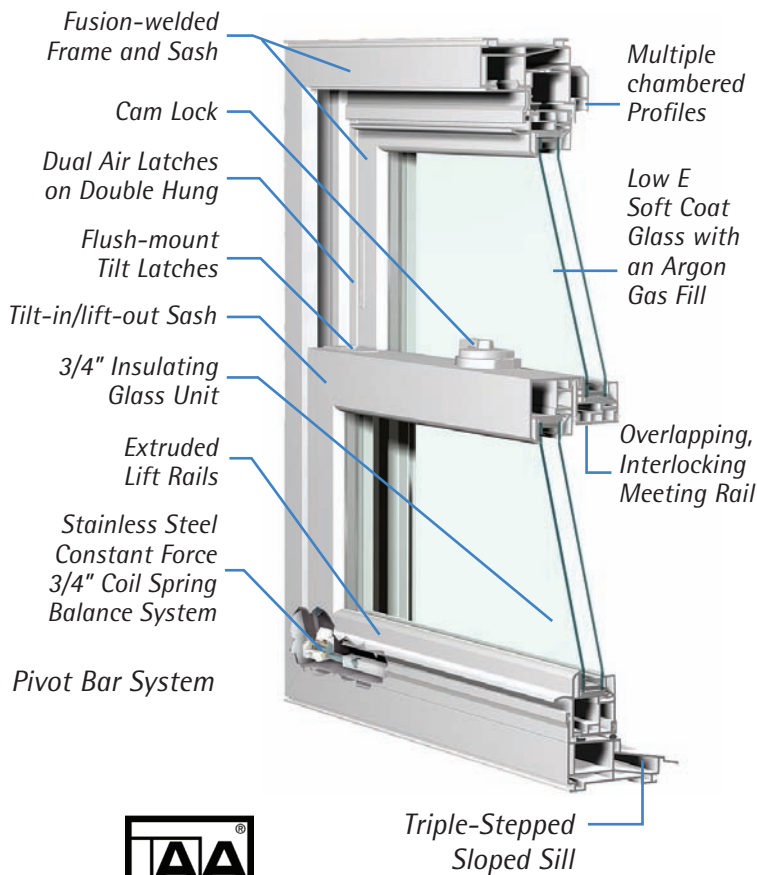
ALUMA-TEC®

TECHNOLOGY PACKAGE/TECH SERIES vinyl replacement windows give added comfort along with beautiful styling options. Standard features, such as Low E Soft Coat Glass and Argon Gas Fill, make your home more comfortable throughout the year and reduce energy consumption. Create the perfect view and light up your home.



www.aluma-tec.com

Enhanced Insulation



AAMA GOLD LABEL CERTIFICATION
HIGHEST LEVEL OF TESTING FOR
QUALITY AND PERFORMANCE

Energy Star Windows and Patio Doors



Energy Star Windows/Patio doors:

- Use less energy
 - Save money
 - Help protect the environment
- Visit www.energystar.gov for more information on qualified windows/doors

COLLECTION of Choices

Standard

*White

Rich INTERIOR woodgrain laminates

*Antique Cherry

*Maple

Tan Driftwood
Optional White Laminate Interior

*Contemporary Oak

Amber Oak w/White Extrusion Ext ONLY

* Standard white extrusion exterior/Optional exterior applied coating colors available

EXTERIOR colors expand the styling options

Chocolate Cream Pine Brick Bronze Tan Driftwood

HARDWARE FINISHES to coordinate with home fixtures

Standard

White Tan Driftwood

Premium

Polished Brass Oil-Rubbed Bronze Brushed Nickel

Dark Bronze standard w/woodgrain laminates

Sandstone Amber Oak only

Polished Brass shown

Assortment of grid styles/patterns to create a seamless look

Flat White shown

Sculptured Brass shown

Victorian & Cross Grid style options available

Prairie
Flat grids: white, tan or driftwood
Sculptured: white, tan, brass, woodgrain or Ext colors

Colonial
Flat grids: white, tan or driftwood
Sculptured: white, tan, brass, woodgrain or Ext colors

Diamond
Flat grids: white, tan or driftwood

Perimeter
Flat grids: white, tan, brass, woodgrain or Ext colors
Sculptured: white, tan, brass, woodgrain or Ext colors

Standard Features and Options

FRAME

Frame Construction:	Fusion Welded
Frame Thickness, Outer Walls:	0.072
Frame Width	3-1/4"
Frame Profile:	Beveled
Sill:	2-degree, 10-degree Triple-Stepped Sloped
Weep System:	Tank System and Covered Weeps
Profile:	Multiple Chambered

GLASS

Standard Glazing:	Low E/Argon
IG Thickness:	3/4"
Glass Pane:	Dual
Spacer Type:	Intercept or Optional 1" Super Spacer
Glass Strength:	Single
Glass Options:	Tempered, Bronze Tinted, Grey Tinted, Obscure, Laminated, Triple Pane, Hi Pro 366 Glass Packages, Super Solar, Super 366, 30/30 or Energy Star Glass Pkgs

PERFORMANCE

DP Rating:	37 x 76 – DP50
Certifications:	AAMA Gold (Air, Water, Structure, FER, Thermal)

EASY MAINTENANCE

All Double Hung windows tilt in for easy cleaning, while our Slider windows feature lift out sash panel to help with window maintenance. What's more, the grids are between the glass allowing easy cleaning while providing a distinctive accent for your home. We make it easy!



**2550 NE 36th Ave Suite A
Ocala, FL 34470**

**TEL #352-732-7362
or 1-800-227-8695
www.aluma-tec.com**

SASH

Sash Construction:	Fusion Welded
Sash Thickness, Outer Walls:	0.072
Equal Lite:	Yes
Edges:	Contoured
Interlocks (Meeting Rail):	Overlapping and Interlocking, Reinforced
Lift Rail:	Extruded
Operation:	Tilt In/Lift Out

HARDWARE/ACCESSORIES

Tilt Latches:	Flush Mount
Vent Latches:	Dual Air Latch
Type of Lock:	Cam Lock with Adjustable Keeper
No. of Locks:	Two Standard ≥ 28 "
Balance System:	3/4" Stainless Steel Constant Force
Standard Screen:	Half Screen
Screen Option:	Full
Screen Cloth:	Fiberglass or Optional Aluminum
Screen Frame:	Extruded Aluminum

LIFETIME LIMITED WARRANTY

Our warranty certifies our commitment to total customer satisfaction. Our windows/patio door vinyl components are backed by a Transferable Limited Lifetime Warranty (residential) that protects your investment.

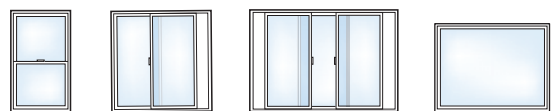
- Lifetime Vinyl, Hardware, IGU, Screen
- 20 year Accidental Glass Breakage

Our vinyl components meet or exceed performance requirements established and certified by the American Architectural Manufacturers Association (AAMA).

Styles to Fit Any Decor

TECHNOLOGY PACKAGE/TECH SERIES

selection includes Double Hung, 2-lite Slider, 3-lite Slider, Casement, Awning, Picture Window, Geometrics and Sliding or Garden (hinged) Patio Door.



Double Hung

2-lite Slider

3-lite Slider

Picture



Casement



Awning



Geometric